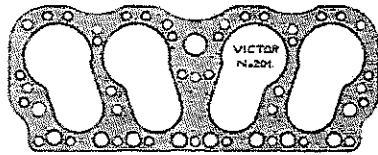


ESSEX (Passenger)—Models A-5A. 1918-23. 4 Cyl. 3 $\frac{3}{8}$ x5"

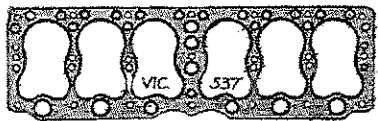


VICTOR 201

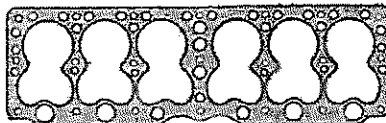
ESSEX 6 Cyl. 1924 2 $\frac{5}{8}$ x4"
1925-28 2 $\frac{1}{2}$ x4 $\frac{1}{4}$ "
1929-30 2 $\frac{3}{4}$ x4 $\frac{1}{2}$ "



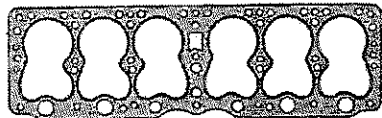
VICTOR 493



VICTOR 537



VICTOR 723



VICTOR 835-866



VICTOR 9359



VICTOR 9513



VICTOR 9514



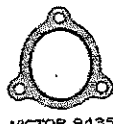
VICTOR 9206



VICTOR 9763



VICTOR 12009



VICTOR 9435



VICTOR 9321

Where Used

Cylinder head.....
Exhaust pipe flange— $\odot 2\frac{1}{4}$ x2 $\frac{3}{4}$ ".....
Exhaust manifold (copper asbestos).....
Oil pan set in envelope 1 (A50094)—Cork.....
Differential housing cover—Victorite..... (Env. S)

Replacing Part No.

A-50028 201
S-50161 2429
56404 8359
H-51637 OS30008
22159

Where Used

1924.....
1925-28.....
Cylinder head 1929-30.....
1931.....
1932.....
Cylinder head (extra thick) (1925-28).....
1924-29—Two Flange.....
1930-31 {ends.....
 {center.....
 {Set in env.....
Manifold {Copper Asbestos {Ends.....
 {Center.....
 {Set in env.....
1932 {Corbestos {Ends.....
 {Center.....
 {Set in env.....
Carburetor riser to 1929-31.....
exhaust manifold (1932—Web Flange.....

Replacing Part No.

60024-61331 1 493
61425-61622 1 537
63527 1 755
35183 1 839
37223 1 866
61622 1 537T
36334 6 6510
65189 2 9513
65191 1 9514
38038 2 MS9513
38039 1 12008
 {Set in env..... MS12008
48582 2 12008K
48583 1 12009K
 {Set in env..... MS12008K

Carburetor riser to 1929-31.....
exhaust manifold (1932—Web Flange.....

U. S. Patent 1473133 Oct. 1923.

Carburetor {1924-28—Victopac.....
 {1929.....
Intake manifold {1930-31.....
 {to carburetor {Copper Asbestos.....
 {riser {Corbestos.....
Carburetor to elbow (1929).....
Carburetor to riser (1930-31).....
Carburetor screen.....
Water outlet manifold {1925-28—Victopac.....
 {1929-32—Victopac.....
Exhaust manifold valve (1929-31)— $\odot 2\frac{3}{4}$ ".....
Exh. damper valve cover (1932).....
Exhaust pipe packing (1924-29)—Asb. wire inserted.....
Exhaust pipe flange (1930-32).....

60558 1 7785
63560 1 9358
65564 1 9464
38007 1 12016
48589 1 12016K
16-145 1 9306
16-150 1 9381
26955 1 9343
60009 6 7853
63549 6 7921
63551 1 5512B
38090 1 53075
60075 3 17095
33194 1 9435
60212 3 17084
64161 3 18310
65443 1 18311
35367 2 17120
65131 1 17085
62672 1 17049
60049 1 35522
62544 1 *20331
62544 1 *20331A
62544 1 *30331

Generator drive {1924-Ea. 29—Victopac.....
 {Late 1929—Lead.....
shaft eccentric {1930—Lead.....
 {1931-32—Lead.....

60212 3 17084
64161 3 18310
65443 1 18311
35367 2 17120
65131 1 17085
62672 1 17049
60049 1 35522
62544 1 *20331
62544 1 *20331A
62544 1 *30331

Trans. main shaft rear cap (1924-31).....
Fan hub—Victopac.....
Cylinder water inlet elbow—Cork.....
Oil pan (*1927-32) {Victorite.....
 {Chipboard.....
 {Cork.....

65131 1 17085
62672 1 17049
60049 1 35522
62544 1 *20331
62544 1 *20331A
62544 1 *30331

Oil pan set in {1(60038) 1924-26 Cork.....
envelope... *2(62544) 1927-32 {Victorite.....
 {Cork.....

65131 1 17085
62672 1 17049
60049 1 35522
62544 1 *20331
62544 1 *20331A
62544 1 *30331

*Note—From 1929 on there are two (2) used per motor.

Valve cover {Victopac.....
 {1924-31 {Victorite.....
 {Cork.....
 {1932—Cork.....

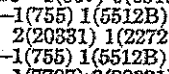
61615 1 7797
61615 1 22212
61615 1 32212
37144 1 38197

Valve cover in {1924-31—1(61615) {Victorite.....
envelope {1932—1(37144) {Cork.....

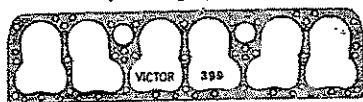
61615 1 7797
61615 1 22212
61615 1 32212
37144 1 38197

Valve cover in {1924-31—1(61615) {Victorite.....
envelope {1932—1(37144) {Cork.....

61615 1 7797
61615 1 22212
61615 1 32212
37144 1 38197

	Where Used	Replacing Part No.	Per Motor	Victor No.
	Transmission cover (1932)—Cork.....	37459	1	38346
	Cyl. water jacket cover—Cork { 1930-31.....	63542	2	35492
	{ 1932 { Victorite.....	157863	1	28043
	{ Cork.....	37196	1	38043
	Cyl. water jacket in envelope { 1930-31—2(63542).....	..	..	WS35492
	{ 1932 { 1(157863)—Victorite.....	..	..	WS28043
	{ 1(37196)—Cork.....	..	..	WS38043
	Chain cover { 1924-26—Victopac.....	60027	1	22101
	{ 1927-32 { Victopac..... (Env. S)	62552	1	22721
	{ Cork..... (Env. LS)	62552	1	32721
	{ 1924-26—Victopac.....	60315	1	22442
	{ 1927-29 { Victopac..... (Env. S)	62290	1	22656
	{ Cork.....	62290	1	32656
	1930-31—Victopac..... (Env. S)	65018	1	23511
	1932—Victopac.....	37255	1	18792
	Front motor plate—Victopac { 1924-28.....	62078	1	22712
	{ 1929-32.....	62554	1	18780
	Front motor plate oil deflector (1924-28)—Victopac..	62079	1	22713
	Rear motor plate (1924-29)—Paper.....	61631	1	23659
	Diff. carrier and hous. cover { 1924-29..... (Env. S)	2655	2	22159
		{ 1930-32..... (Env. S)	65040	2
	Timing gear cover plate Felt Washer—1 ⁷ / ₈ x2 ³ / ₈ x1 ¹ / ₄ ".....	60028	1	41870
	Clutch collar throwout brg. oil seal assembly (1932).....	37257	1	49142
	Head Set—1932—1(866) 1(7921) 1(9435) 2(12008) 1(12009) 1(38197).....	..	..	HS866
	1925-26—1(537) 6(6510) 1(7785) 1(9343) 6(7853) 1(7797) 1(20135) 1(22101).....	..	..	FS-537
	1927-28—1(537) 6(6510) 1(9343) 6(7853) 1(7785) 1(7797) 1(20331) 1(22721).....	..	..	FS-537X
	1929—1(755) 1(5512B) 6(6510) 1(9306) 1(9343) 6(7921) 1(9358) 1(9359) 1(7797) 2(20331) 1(22721).....	..	..	FS-755
	1930—1(755) 1(5512B) 2(9513) 1(9514) 1(9464) 1(9435) 6(7921) 1(9381) 1(9359) 1(7797) 2(20331) 1(22721).....	..	..	FS-755X
	1931—1(839) 1(5512B) 2(9513) 1(9514) 1(9464) 1(9435) 6(7921) 1(9381) 1(9359) 1(7797) 2(20331) 1(22721).....	..	..	FS-839
	1932—1(866) 1(5307S) 6(7921) 1(9435) 1(9763) 2(12008) 1(12009) 1(12016) 2(20331A) 1(22721) 1(38043) 1(38197).....	..	..	FS-866

HUDSON (Passenger)—6 Cyl. 1914-26. Models H-J-M-O—"Super Six". 3½x5"



VICTOR 399



VICTOR 8414



VICTOR 8415



VICTOR 8594



VICTOR 8885



VICTOR 8595

Where Used

Cylinder head.....	1914-24	Ends.....
Manifold.....	1914-24	Center.....
	1925-26	Intake.....
		Exhaust ends.....
		Exhaust center.....
		One piece exhaust.....
Note—Gasket 8885 is combination of 8595 and 8414.		
Oil pan—Chipboard.....	13126	
Oil pan set in envelope—2 (13126).....		
Gear cover (1923-26)—Victopac.....	23622	
Differential housing cover—Victopac.....	19322	
Full Set.....		

Replacing Part No.	Per Motor	Victor No.
23251	1	399
23291	4	8414
23292	1	8415
25308	1	8594
23291	2	8414
25306	1	8595
Special	1	8885
13126	1	20044A
		OS20044
		OS30044
		22100
		22717
		FS-399
		FS-399X

HUDSON (Passenger)—Early 1927. 6 Cyl. (F head.) 6-3½x5"



VICTOR 670



VICTOR 7780



VICTOR 8414



VICTOR 8808



VICTOR 8835



VICTOR 8836

Where Used

Cylinder head.....	29013	
Exhaust manifold.....	29072	
Intake manifold.....	23291	
Intake manifold to riser.....	29074	
Exhaust manifold to riser.....	29835	
Exhaust manifold valve body.....	29336	
Carburetor to manifold—Victopac.....	29365	
Cylinder side plate.....	29369	
Oil pan—Chipboard.....	25304	
Oil pan set in envelope.....	25305	
2 (13126).....	13126	
Differential housing cover—Victopac.....		
Gear cover—Victopac.....	19322	

Replacing Part No.	Per Motor	Victor No.
29013	1	670
29072	1	8836
23291	4	8414
29074	2	8835
29835	1	8806
29336	1	5210
29365	1	5585
29369	1	7780
25304	1	22533
25305	1	22534
13126	1	20044A
		OS20044
		OS30044
		22717
		22100

HUDSON (Passenger)—Late 1927-1929. 6 Cyl. 3½x5"



VICTOR 682



VICTOR 8883



VICTOR 5303



VICTOR 8932



VICTOR 8979



VICTOR 8980



VICTOR 8843



VICTOR 9303



VICTOR 7878



VICTOR 17049



VICTOR 17083

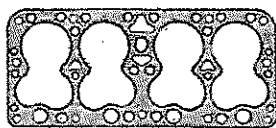
Where Used

Cylinder head.....	29863	
Exhaust manifold.....	29909	
Intake manifold.....	29910	
Intake manifold to riser.....	36505	
Exhaust manifold to riser.....	31070	
Exhaust manifold to riser (extra heavy).....	29921	
Exhaust manifold valve body.....	29922	
Carburetor to elbow (1929).....	29922	
Exhaust manifold to riser (extra heavy).....	29863	
Exhaust manifold valve body.....	16-146	
Carburetor to elbow (1929).....	22286	
Exhaust pipe packing—Braided Asbestos Rope.....	29036	
Water outlet manifold—Victopac.....	22807	
Trans. main shaft front brg. cap—Victopac.....	27436	
Eccentric—Victopac.....	30559	
Radiator outlet—Victopac.....	62672	
Fan Hub—Victopac.....	23622	
Gear cover—Victopac.....	18121	
Cylinder to crankcase—1927-28.....	29908	
Manila Paper.....	13126	
Oil pan—Chipboard.....		
Oil pan set in envelope.....		
2 (13126).....		
Cylinder side plate.....		
—Chipboard.....		
Differential housing cover—Victopac.....		
Clutch cover.....		
Cylinder head cover (1929)—Chipboard.....		

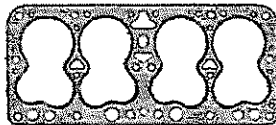
Replacing Part No.	Per Motor	Victor No.
29863	1	682
29909	2	8979
29910	2	8980
36505	1	8883
31070	1	8932
29921	1	8843
29922	1	5303
29922	1	5303H
29863	1	5585
16-146	1	9303
22286	1	17173
29036	3	7878
22807	1	17081
27436	3	17082
30559	1	17083
62672	1	17049
23622	1	22100
18121	1	22451
29908	1	28476
13126	2	20044A
		OS20044
		OS30044
		22533
		22534
		WS22533
		22717
		7922
		7920
		23013
		VS29549
		VS23013
		FS-682

Cyl. head cover (1927-28—1(29016).....
in envelope (1929—1(29866).....
Full Set.....

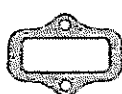
HUDSON (Passenger)—8 Cyl. 1930. 2 $\frac{3}{4}$ x4 $\frac{1}{2}$ ". 1931. 2 $\frac{7}{8}$ x4 $\frac{1}{2}$ ". 1932-33. 3x4 $\frac{1}{2}$ ".



VICTOR 802



VICTOR 838-867



VICTOR 9424



VICTOR 9435



VICTOR 9486



VICTOR 9487



VICTOR 9488



VICTOR 9543



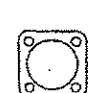
VICTOR 9544



VICTOR 9574



VICTOR 9637



VICTOR 17049

Where Used

Cylinder head { 1930.....
1931.....
1932-33.....

Note—Gaskets 838 and 867 are similar in appearance but slight difference in cylinder openings and water holes on piston side makes them not interchangeable.

Manifold { Intake { Small.....
Large.....
Exhaust { Ends—1 $\frac{3}{8}$ " c. h.....
Center.....
Intermediate.....
Set in envelope.....

Intake to exhaust manifold—Web Flange.....
Intake manifold to carburetor riser { 1930.....
Web Flange { 1931-33.....

Exhaust damper valve cover { 1930-31—1 $\frac{3}{8}$ " c. h.....
1932-33 { Steel & Asbestos.....
Corbestos.....

Exhaust pipe flange.....
Water outlet manifold { 1930-31 & 1933—Victopac.....
1932—Victopac.....

Carburetor to riser.....
Fan Hub—Victopac.....

Generator drive shaft eccentric—Lead { 1930.....
1931-33.....

Distributor (1932)—Cork.....
Front motor plate—Victopac.....
Oil pump body—Victopac.....

Oil pan { Victorite.....
Chipboard.....
Cork.....

Oil pan set in envelope 2(33204) { Victorite.....
Cork.....

Timing sprocket cover { Victopac..... (Env. S)
Cork..... (Env. LS)
1931..... (Env. S)

Clutch cover—Victopac { 1932-33.....
1931.....

Transmission cover (1932-33) Cork.....
Transmission main shaft rear cap (1930-31)—Victopac.....

Valve chamber cover—Cork.....
Valve cover set in env. 2(33096).....

Cyl. water jacket cover { Victorite.....
Cork.....

Cyl. water jacket in envelope { 1(157864)—Victorite.....
1(33144)—Cork..... (Env. S)

Diff. carrier & housing cover—Victopac.....
Timing gear cover plate—Felt Washer—1 $\frac{1}{2}$ x2 $\frac{1}{4}$ x $\frac{1}{4}$ ".....

Fan hub oil seal assembly (1932-33)—Leather Filled.....
Clutch collar throwout brg. oil seal assembly (1932-33)—
Leather Filled.....

Free wheeling shaft oil seal assembly (1933)—Leather Filled.....

Full Set { 1930.....
1931.....

Replacing Part No. Per Motor Victor No.

33156 2 802
35184 2 838
37323 2 867

33171 2 9488
33172 2 9434
33190 2 5186
33192 1 9487
33191 2 9486

MS9487
33173 1 9543
33176 1 9544
35081 1 9637

U. S. Pat. 1472133 Oct., 1923

33199 1 5351
38090 1 5307S
38090 1 5307K

33194 1 9435
38957 4 17207
63549 4 7921

16-168 1 9574
62672 1 17049
65443 2 18311

35387 2 17120
42349 1 34783
62554 1 18780

33179 1 17188
33204 2 20406
33204 2 20406A

33204 2 30406
OS20406
OS30406

62552 1 22721
62552 1 32721
65018 1 23511

37255 1 18792
37459 1 38346
65131 1 17085

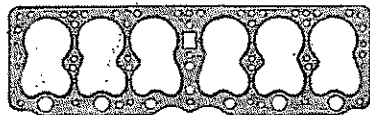
33096 2 33237
VS33237
157864 1 23236

33144 1 33236
WS23236
WS33236

65040 2 23513
60028 1 41870
35085 1 49111

37257 1 49142
37275 1 49171
FS-802
FS-838

HUDSON (Passenger) Super 6, 1933. 6 Cyl. 2 $\frac{15}{16}$ x4 $\frac{3}{4}$ ".



VICTOR 965



VICTOR 12098



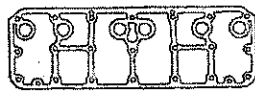
VICTOR 12009



VICTOR 12016K



VICTOR 9763



VICTOR 18763K

Where Used

Cylinder head.....

Manifold { Copper Asbestos { Ends.....
Center.....
Set in env.....

Corbestos { Ends.....
Center.....
Set in env.....

Intake manifold to carburetor riser { Copper Asbestos.....
Corbestos.....

Carburetor riser to intake manifold.....
Exhaust pipe flange—1 $\frac{1}{4}$ " { Steel & Asb.....
Corbestos.....

Exhaust damper cover—1 $\frac{1}{4}$ " { Steel & Asb.....
Corbestos.....

Oil pan { Victorite.....
Chipboard.....
Cork.....

Oil pan set in envelope 2(62544) { Victorite.....
Cork.....

Replacing Part No. Per Motor

37223 1 866
38038 2 12008
38039 1 12009

MS12008
48582 2 12008K
48583 1 12009K

MS12008K
38007 1 12016
48589 1 12016K

38044 1 9763
40412 1 5436D
40412 1 5436DK

38090 1 5307S
38090 1 5307K
62544 2 20331

62544 2 20331A
62544 2 30331
OS20331
OS30331

162

HUDSON 6, 1933—Continued

Where Used

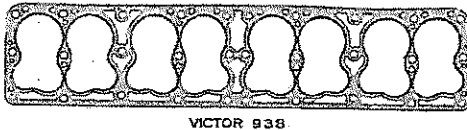
Valve chamber cover—Cork	
Valve cover in env. 1(37144)	
Cylinder water jacket cover {Victorite Cork	
Cyl. water jacket in envelope {1(157863)—Victorite 1(37196)—Cork	
Cylinder head cover—Corbestos	
Cylinder support plate (front)—Victopac	
Timing gear cover—Victopac	
Oil pump body—Victopac	
Water pump body—Victopac	
Distributor (1933)—Cork	
Clutch cover—Victopac	
Transmission cover—Cork	
Diff. carrier and housing cover—Victopac	
Timing gear cover oil seal assembly	(Env. S)
Clutch collar throwout brg. oil seal assembly	
Free wheeling shaft oil seal assembly—Victoprene Filled	
Full Set—1(866) 1(5307S) 1(5436D) 1(9763) 2(12008) 1(12009) 1(12016) 1(17189) 1(18532) 2(20331A) 1(38043) 1(38197)	

Replacing Part No.	Per Motor	Victor No.
37144	1	38197
157863	1	VS38197
37196	1	28043
		38043
		WS28043
		WS38043
40899	1	18763K
40339	1	18551
40150	1	18532
33179	1	17188
40245	1	17189
42349	1	34783
37255	1	18792
37459	1	38346
65040	2	23513
40151	1	49099
37257	1	49142
37275	1	49171

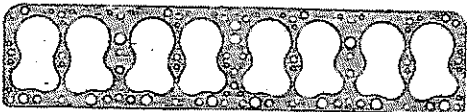
FS-866Y

HUDSON (Passenger)—Super 6, 1935-36. 6 Cyl. See Terraplane 6, 1935-36. 937

HUDSON (Passenger) Straight 8, 1934-36 8x1 1/2".



VICTOR 938



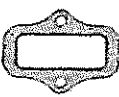
VICTOR 961



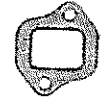
VICTOR 9486



VICTOR 9487



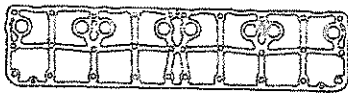
VICTOR 9434



VICTOR 9485



VICTOR 14017K



VICTOR 18822K

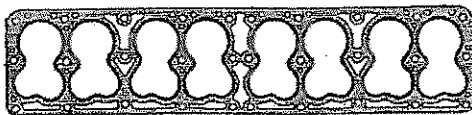
Where Used

Cylinder head— {1934-35. Steel & Asbestos 1936	47118 150086	1 1	*938 *961
*These are steel and asbestos gaskets, they are Victor Precoted.			
Intake {small large	33171 33172	2 2	9488 9434
Exhaust {ends— 1 3/8" c.h. center intermediate	33190 33192 33191	2 1 2	5186 9487 9486
Set in env.			MS9487
Int. to exh. manifold—Corbestos	48591	1	14017K
Oil pump body plug— 1 1/2" x 1 1/8"	44689	2	2217BA
Fuel pump to cylinder—Victopac	44694	1	17256
Cyl. head to cover (1934-35)—Corbestos	45542	1	18882K
Exhaust damper {Steel & Ash. valve cover {Corbestos	38090 38090	1 1	5307S 5307K
Exhaust pipe flange—Corbestos	42246	1	5514K
Carburetor to intake man.—Corbestos	40710	1	5290K
Oil pan {Victorite Chipboard Cork	44735 44735 44735	2 2 2	21557 21557A 31557
Oil pan set in env. 2(44735) {Victorite Cork			OS21557 OS31557
Valve chamber cover—Cork	44622	2	37974
Valve cover set in env. 2(44622)			VS37974
Water pump body—Victopac {1934-35. 1936	40245 150219	1 1	17189 18327
Water pump impeller housing—Victopac	150222	1	17329
Cyl. head water outlet (1936)—Victopac	150379	1	17330
Cylinder water jacket {Victorite Cork	157864 33144	1 1	23236 33236
Cyl. water jacket in envelope {1(157864)—Victorite 1(33144)—Cork			WS23236 WS33236
Timing gear cover—Victopac	40150	1	18532
Oil pump body—Victopac	33179	1	17188
Cyl. support plate {Front—Victopac Rear—Paper	40339 40342	1 1	18551 27847
Distributor—Cork	42349	1	34783

Clutch cover—Victopac	
Transmission cover—Cork	
Differential carrier—Victopac	
Breather tube support—Cork Washer 1 3/4" x 1 1/4"	
Trans. main drive gear brg. oil seal assembly—Leather Filled	
Timing gear cover oil seal assembly—Leather Filled	
Clutch collar throwout brg. oil seal assembly—Leather Filled	
Speedometer gear housing oil seal assembly—Leather Filled	
Head Sets {1934-35. 1936	
Full Set (1934-35)	

42632	1	18791
40226	1	36052
44584	1	18534
44626	2	34615
40084	1	49098
40151	1	49099
40047	1	49100
40133	1	49189
		HS938
		HS961
		FS938

TERRAPLANE (Passenger)—S Cyl. 21 $\frac{1}{2}$ "x41 $\frac{1}{2}$ ". 1933



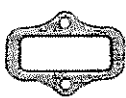
VICTOR 896



VICTOR 9485



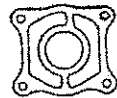
VICTOR 9487



VICTOR 9434



VICTOR 9488



VICTOR 14017K



VICTOR 17192K

Where Used

Cylinder head.....
 Intake {small.....
 {large.....
 Manifold—Cop. {ends @ 1 $\frac{1}{2}$ " c. h.
 Asb. Exh. {center.....
 {intermediate.....
 Set in envelope.....
 Intake to exhaust manifold—Corbestos.....
 Carburetor to int. man.—Corbestos—
 @ 1 $\frac{1}{4}$ " c. h.....
 Exhaust pipe flange—Corbestos—
 @ 2 $\frac{1}{16}$ " c. h.....
 Exhaust damper—Corbestos.....
 Int. man. vacuum control valve—Cor.....
 Oil pump body plug—@ 1x1 $\frac{1}{4}$ ".....
 Breather tube bolt—@ $\frac{1}{16}$ x $\frac{3}{8}$ ".....
 Flywheel drain plug—@ $\frac{1}{2}$ x1 $\frac{1}{16}$ ".....
 Oil pan {Victorite.....
 {Chipboard.....
 {Cork.....
 Oil pan set in envelope—{Victorite.....
 {Cork.....
 2(33204)

Replacing Part No.	Per Motor	Victor No.
42038	1	896
33171	2	9488
33172	2	9434
33190	2	5186
33192	1	9487
33191	2	9486
		MS9487
48591	1	14017K
40710	1	5290K
42246	1	5514K
40352	1	17192K
41006	1	50116K
18243	2	2145
70225	1	2009
12117	2	2048
33204	2	20406
33204	2	20406A
33204	2	30406
		OS20406
		OS30406

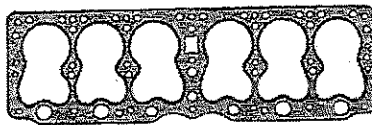
Where Used

Valve chamber cover—Cork.....
 Valve cover set in env.—2(33096).....
 Cylinder water jacket cover {Victorite.....
 {Cork.....
 Cylinder water jacket in envelope {1(157864)—Victorite.....
 {1(33144)—Cork.....
 Cylinder support plate {Front—Victopac.....
 {Rear—Paper.....
 Timing gear cover—Victopac.....
 Clutch cover—Victopac.....
 Fuel pump to cylinder—Paper.....
 Oil pump body—Victopac.....
 Water pump body—Victopac.....
 Distributor—Cork.....
 Differential carrier—Victopac.....
 Transmission cover—Cork.....
 Transmission main drive gear bearing oil seal assembly.....
 Timing gear cover oil seal assembly.....
 Clutch collar throwout bearing oil seal assembly.....
 Speedometer gear housing oil seal assembly—Leather Filled.....
 Full Set—1(896) 2(5186) 1(5290K) 1(5514K) 2(9434) 2(9486) 1(9487) 2(9488) 1(14017K)
 1(17192K) 1(18532) 2(20406A) 1(33236) 2(33237).....

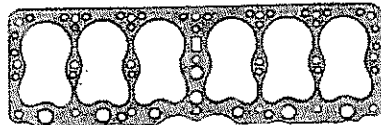
Replacing Part No.	Per Motor	Victor No.
33096	2	33237
		VS33237
157864	1	23236
33144	1	33236
		WS23236
		WS33236
40389	1	18551
40342	1	27847
40150	1	18532
42632	1	18791
40110	1	24181
33179	1	17188
40245	1	17189
42349	1	34783
40199	1	18531
40226	1	36052
40084	1	49038
40151	1	49099
40047	1	49100
40183	1	49189

F5896

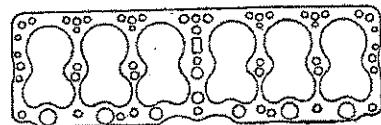
TERRAPLANE (Passenger)—6 Cyl. 2 $\frac{1}{2}$ "x4 $\frac{3}{4}$ ", 1932-33; 3x5", 1934-36.



VICTOR 866-920



VICTOR 937



VICTOR 927K



VICTOR 9790



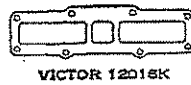
VICTOR 12098



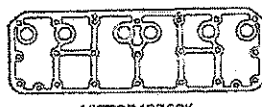
VICTOR 17192K



VICTOR 12009



VICTOR 12018K



VICTOR 18763K

Where Used

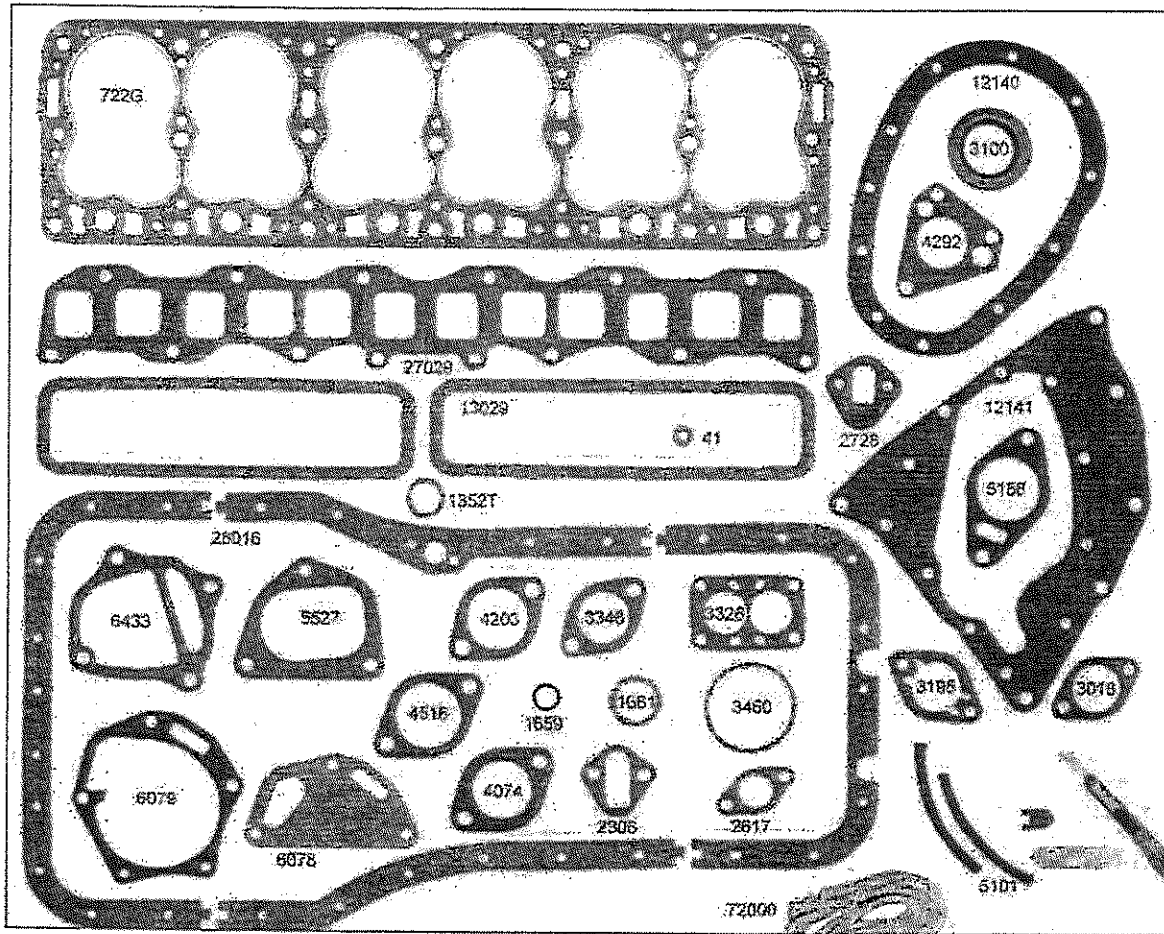
Cylinder head	1932-33—Copper Asbestos.....	37223	1	866
	1934—Steel Encased Asbestos.....	44779	1	*920
	1935-36—Steel Encased Asbestos....	150378	1	*937
	1934-36—Export—Corbestos.....	45210	1	927K
*These are steel & asbestos gaskets, they are Victor Precoted.				
Manifold	Copper Asbestos { Ends.....	38088	2	12008
	Center.....	38089	1	12009
	Set in envelope.....			MS12008
	Corbestos { Ends.....	48582	2	12008K
Intake to exhaust manifold	Center.....	48583	1	12009K
	Set in envelope.....			MS12008K
	Copper Asbestos.....	40626	1	9790
	Corbestos.....	48590	1	9790K
Intake manifold to carburetor riser	Copper Asbestos.....	38007	1	12016
	Corbestos.....	43589	1	12016K
Carburetor to int. man.	Corbestos.....	40710	1	5290K
	Corbestos.....	40412	1	5436D
Exhaust pipe flange	1932-36—1 $\frac{1}{4}$ " Cop. Asb.....	40412	1	5436DK
	Corbestos.....	42246	1	5514K
Exhaust damper	Hudson 6, 1936—2 $\frac{1}{16}$ " Corbestos.....	40352	1	17192K
	1932-33 & 1935-36 Spec. 6—Steel & Asb.....	38090	1	5307S
Clutch vacuum control valve (1933)	Corbestos.....	38090	1	5307K
	Corbestos.....	41006	1	5011GK
Oil pump body plug (1934-36)—1 $\frac{1}{2}$ "x1 $\frac{1}{2}$ "	Corbestos.....	44689	2	2217BA
	Corbestos.....	62541	2	20331
Oil pan	1932-33—Victorite.....	62544	2	20331A
	Chipboard.....	62544	2	30331
	Cork.....	44734	2	20752
	1934-36—Chipboard.....	44734	2	20752A
Oil pan set in env.	Cork.....	44734	2	30752
	1932-33, 2(62544) { Victorite.....			OS20331
	Cork.....			OS30331
	1934-36, 2(44734) { Victorite.....			OS20752
Valve chamber cover	Cork.....	44621	2	35495
	Cork.....			VS35495
Valve cover set in env.—2(46621)	Victorite.....	157863	1	28043
	Cork.....	37196	1	38043
Cylinder water jacket	Victorite.....			WS28043
	Cork.....			WS38043
Cyl. water jacket in envelope	1(157863)—Victorite.....			17189
	1(37196)—Cork.....			18327
Water pump body—Victopac	1932-35.....	40245	1	17329
	1936.....	150219	1	17330
Water pump impeller housing—Victopac	1936.....	150222	1	17330
	Victopac.....	150379	1	24181
Cylinder head water outlet (1936)—Victopac	1932-33—Manila Paper.....	40110	1	17256
	1934-36—Victopac.....	44894	1	

TERRAPLANE 6, 1932-36—Continued

Where Used

Oil pump body—Victopac.....	33179	1	17188	
Cylinder plate front—Victopac.....	40339	1	18551	
Cylinder support plate (rear)—Manila Paper.....	40342	1	28747	
Cylinder head cover (1933-35)—Corbestos.....	40899	1	18763K	
Clutch cover—Victopac.....	40046	1	18550	
Timing gear cover—Victopac.....	40150	1	18532	
Distributor—Cork.....	42349	1	34783	
Differential carrier—Victopac.....	1932-33.....	40199	1	18531
	1934-36.....	44584	1	18534
Transmission cover—Cork.....	40226	1	36052	
Transmission main drive gear bearing oil seal assembly—Victoprene Filled.....	40084	1	49098	
Timing gear cover oil seal assembly—Victoprene Filled.....	40151	1	49099	
Clutch collar throwout bearing oil seal assembly—Leather Filled.....	40047	1	49100	
Speedometer gear housing oil seal assembly—Leather Filled.....	40183	1	49189	
1932-33.....				HS866X
Head Sets.....				HS920
1934.....				HS937
1935-36.....				FS920
Full Set (1934).....				

Gasket - Part Information



Qty	Part#	Contents	< click to sort
1	722G	Graphite Head Gasket	PROTORQUE
1	1661	Breather Tube Support	
x 1	3326	Carburetor Base	
x 2	3018	Carburetor Base, except Hornet	
1	3195	Carburetor Base, Hornet	
1	1352T	Distributor Base	
1	5527	Exhaust Manifold to Elbow	
1	4074	Exhaust Pipe Flange	
x 1	4203	Exhaust Pipe Flange	
x 1	4516	Exhaust Pipe Flange	
x 2	3346	Exhaust to Crossover	
x 1	2306	Fuel Pump Mounting	
1	2728	Fuel Pump Spacer	
1	27029	Intake & Exhaust Manifold	
1	6433	Intake to Exhaust	
1	28016-2	Oil Pan End	
1	28016-4	Oil Pan End	
1	28016-1	Oil Pan Side	
1	28016-3	Oil Pan Side	
1	1659	Oil Pan Suction Pipe Seal	
1	3460	Oil Pump Cover	
1	4292	Oil Pump to Block	
x 4	72000	Packing Yam	
2	5101	Rear Main Seal-Rope	
1	12140	Timing Cover	
1	12141	Timing Cover Plate	
1	3100	Timing Cover Seal	
x 2	2617	Twin-H Balance Tube Mtg	
2	13029	Valve Chamber Cover	
4	41	Valve Cover Stud Washer	
1	5158	Water Outlet	
x 1	5158X	Water Outlet	
1	6079	Water Pump Back Plate	
1	6078	Water Pump Mounting	

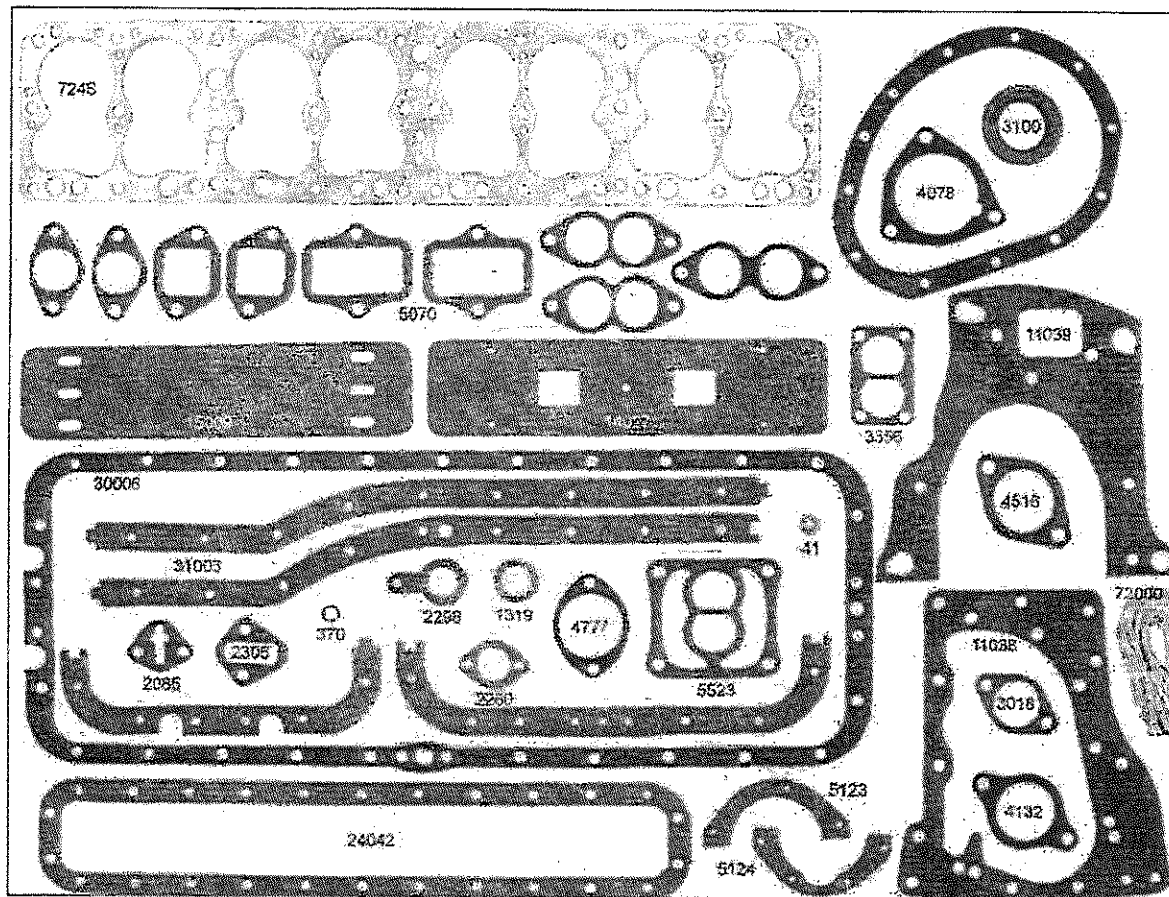
ENGINE REBUILDING SET

RS722G

Hudson 6 308 Hornet "Big Six" 1951-54

x - indicates where part is not always found in other brands' sets

Gasket - Part Information



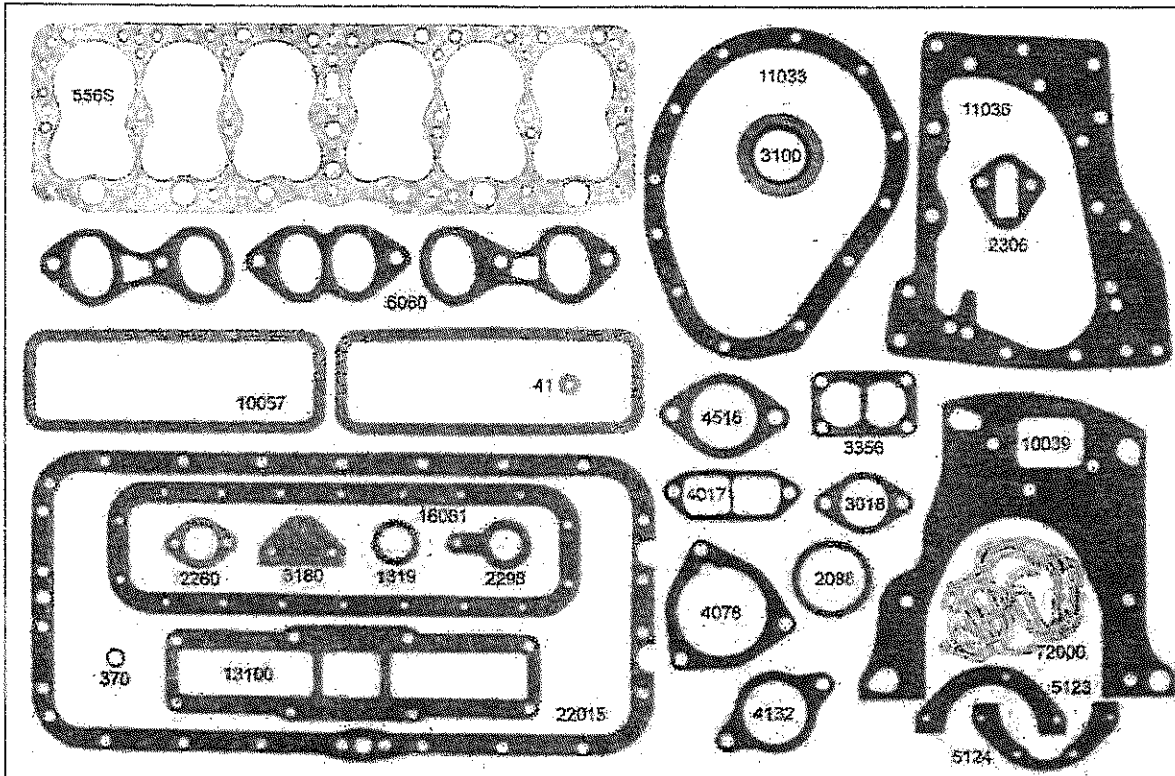
Qty	Part#	Contents	< click to sort
1	724S	Head Gasket	
2	3018	Carburetor Base	
1	3356	Carburetor Base	
2	2298	Distributor Base	
1	11036	Engine Plate Front	
1	11039	Engine Plate Rear	
1	4777	Exhaust Damper Cover	
1	4516	Exhaust Pipe Flange	
1	2085	Fuel Pump Mounting	
1	2306	Fuel Pump Mounting	
1	5523	Intake to Exhaust	
1	5070-5	Manifold	
2	5070-1	Manifold	
2	5070-2	Manifold	
2	5070-4	Manifold	
2	5070-3	Manifold	
2	31003-2	Oil Pan End, 48-52	
2	31003-4	Oil Pan End, 48-52	
1	370	Oil Pan O-Ring	
2	31003-1	Oil Pan Side, 48-52	
2	31003-3	Oil Pan Side, 48-52	
2	30006-1	Oil Pan, 34-47	
1	2280	Oil Pump Body	
1	5123	Oil Slinger Upper	
1	5124	Oil Slinger Upper	
1	11033	Timing Cover	
1	3100	Timing Cover Seal	
2	15009	Valve Chamber Cover, 34-47	
2	14027	Valve Chamber Cover, 48-52	
4	41	Valve Cover Stud Washer	
2	1319	Ventilator Tube	
1	24042	Water Jacket Cover	
1	4132	Water Outlet	
1	4078	Water Pump Body 36-47	
1	5109	Water Pump Body 48-52	
1	5108	Water Pump Mounting 48-52	
4	72000	Yarn Packing	

ENGINE REBUILDING SET

RS724S

Hudson 8 254 "L-Head" 1937-52

Gasket - Part Information



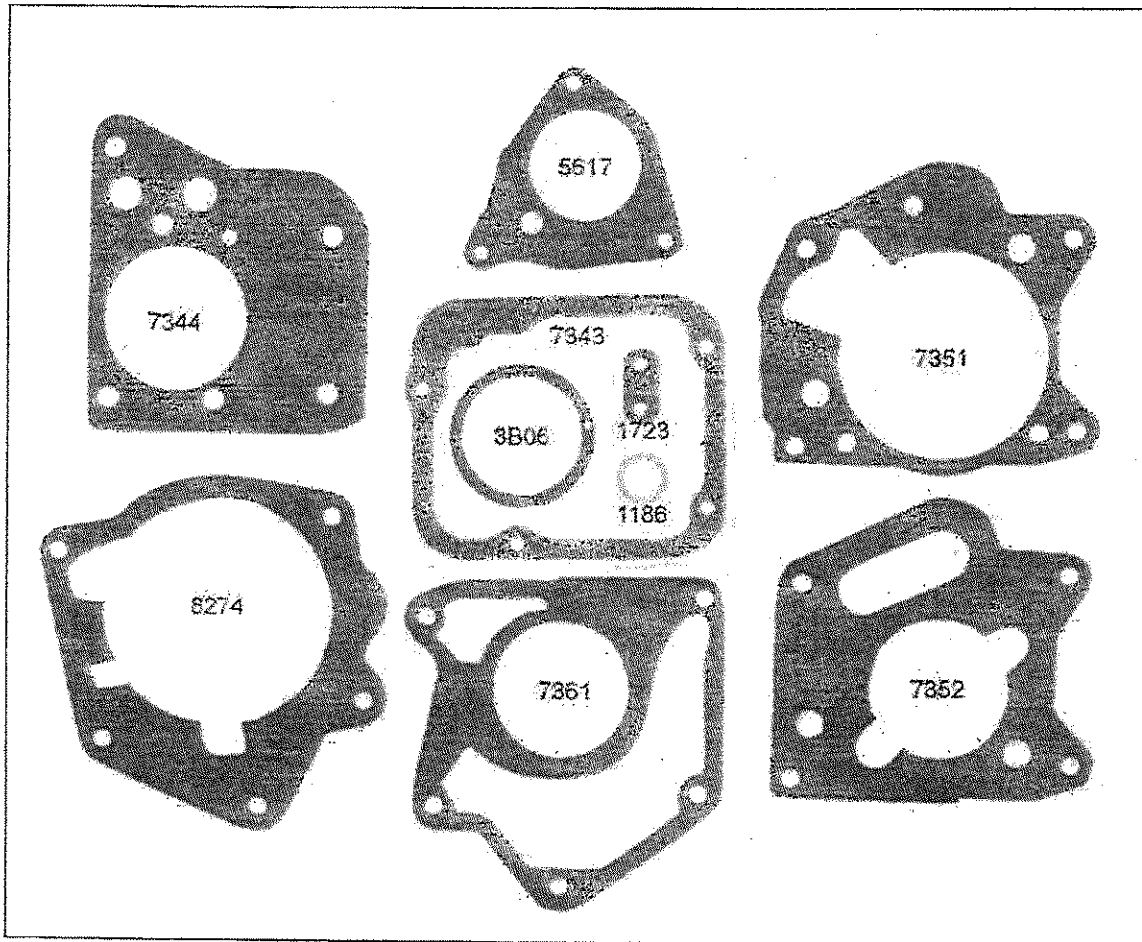
Qty	Part#	Contents	< click to sort
1	556S	Head Gasket	
1	3018	Carburetor Base	
1	3356	Carburetor Base	
1	2298	Distributor Base	
1	11036	Engine Plate Front	
1	11039	Engine Plate Rear	
1	4516	Exhaust Pipe Flange	
1	2088	Fuel Pump Bowl	
1	2306	Fuel Pump Mounting	
1	13100	Intake To Carburetor	
1	4017	Intake To Exhaust	
1	6060-1	Manifold	
1	6060-3	Manifold	
1	6060-2	Manifold	
2	22015-1	Oil Pan	
1	370	Oil Pan O-Ring	
1	2260	Oil Pump Body	
1	5124	Oil Slinger Lower	
1	5123	Oil Slinger Upper	
1	11033	Timing Cover	
1	3100	Timing Cover Seal	
2	10057	Valve Chamber Cover	
4	41	Valve Cover Stud Washer	
2	1319	Ventilator Tube	
1	16081	Water Jacket Cover	
1	4132	Water Outlet	
1	4078	Water Pump Body	
1	3180	Water Pump Impeller Hsg	
4	72000	Yarn Packing	

ENGINE REBUILDING SET

RS556S

Hudson 6 175-212 "Splasher 6" 1937-47

Gasket - Trans/Rear Axle/Other Part Information



Qty Part# Contents < click to sort

TRANSMISSION SET-
STANDARD

7345

Hudson 3-speed 1941-52E w/ & w/o OD